

**1. PRODUCT AND COMPANY IDENTIFICATION**

<b>Product Name:</b> Fusionbond <sup>®</sup> 375B	<b>Product Type:</b> Acrylic Adhesive
<b>Company :</b> Hernon Manufacturing, Inc. 121 Tech Drive Sanford, FL 32771	<b>Contact Information:</b> Telephone: 407-322-4000 Emergency Telephone: 800-255-3924 Web Site: www.hernon.com

**2. HAZARDS IDENTIFICATION**

**EMERGENCY OVERVIEW**

Physical state: Liquid  
 Color: Blue  
 Odor: Pungent, Acrylic

**HMIS:**  
 HEALTH: 2\*  
 FLAMMABILITY: 3  
 PHYSICAL HAZARD: 1  
 Personal Protection: See Section 8

**WARNING:** FLAMMABLE LIQUID AND VAPOR.  
 MAY CAUSE ALLERGIC SKIN REACTION.  
 MAY BE HARMFUL IF ABSORBED THROUGH SKIN OR INHALED.  
 MAY CAUSE EYE, AND SKIN AND RESPIRATORY TRACT IRRITATION.

**Primary Routes of Entry:** Skin, inhalation, eyes

**Signs and Symptoms of Exposure:**

**Inhalation:** May be harmful if inhaled. Moderate respiratory tract irritation. Shortness of breath. Coughing.

**Eye Contact:** Moderate eye irritation. Redness. Excess tearing.

**Skin Contact:** May cause allergic skin reaction. Itching. Moderate skin irritation. Redness.

**Ingestion:** Not expected to be harmful by ingestion.

**Existing Conditions Aggravated by Exposure:** Eye, skin, and respiratory disorders.

**3. COMPOSITION / INFORMATION ON INGREDIENTS**

<u>Ingredients</u>	<u>%</u>	<u>ACGIH TLV</u>	<u>OSHA PEL</u>	<u>OTHER</u>
Methyl Methacrylate	60-80	100 ppm STEL 50 ppm TWA	100 ppm TWA 410 mg/m <sup>3</sup> TWA	50 ppm
Acrylonitrile/butadiene Resin	15-25	None	None	None
Aldehyde-amine condensate	1-10	None	None	None

4. FIRST AID MEASURES	
<b>Ingestion:</b>	Do not induce vomiting. Keep individual calm. Obtain medical attention.
<b>Inhalation:</b>	Remove to fresh air. If symptoms develop and persist, get medical attention.
<b>Skin Contact:</b>	Wash with soap and water. Remove contaminated clothing and shoes. Wash clothing before reuse. Get medical attention if symptoms occur.
<b>Eye Contact:</b>	Flush with water for at least 15 minutes. Get medical attention.
5. FIRE FIGHTING MEASURES	
<b>Flash Point (TCC):</b>	50°F
<b>Recommended Extinguishing Agents:</b>	Dry chemical
<b>Special Firefighting Procedures:</b>	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
<b>Hazardous Combustion Products:</b>	Carbon monoxide, carbon dioxide, smoke, aldehydes, organic acids
<b>Unusual Fire or Explosion Hazards:</b>	Vapors may accumulate in low or confined areas, travel considerable distance to source of ignition, and flash back.
<b>Flammable/Explosive Limits – lower %:</b>	2.1%
<b>Flammable/Explosive Limits – upper %:</b>	12.5%
6. ACCIDENTAL RELEASE MEASURES	
<b>Personal Precautions:</b>	Wear proper protective equipment
<b>Measures for Environmental Protection:</b>	Do not allow entry into drains or surface waters
<b>Clean-up Measures:</b>	Remove all ignition sources. Immediately contact emergency personnel. Keep unnecessary personnel away.
7. HANDLING AND STORAGE	
<b>Handling:</b>	Keep away from heat, spark and flame. Avoid contact with eyes, skin and clothing. Avoid breathing vapor and mist. Wash thoroughly after handling.
<b>Storage:</b>	Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use. For safe storage, store at a temperature between 46°F to 82°F (8°C to 28°C ).
8. EXPOSURE CONTROLS, PERSONAL PROTECTION	
<b>Eye/Face Protection:</b>	Safety glasses or goggles with side shields
<b>Skin Protection:</b>	Use rubber or plastic gloves, and protective clothing as necessary
<b>Respiratory Protection:</b>	Use NIOSH approved respirator if there is a potential to exceed exposure limits
<b>Engineering Controls:</b>	Forced ventilation may be required if concentrations exceed exposure limits

**9. PHYSICAL AND CHEMICAL PROPERTIES**

Physical State:	Liquid
Color:	Blue
Odor:	Pungent, acrylic
Vapor Pressure:	29.25 mmHg @20°C (68° F)
Vapor Density:	3.5
Solubility in Water:	Slight
Specific Gravity:	0.97
Boiling Point:	101°C (214°F)
Volatile Organic Compound Content	1.82%
Evaporation Rate (Ether = 1)	Not available
pH:	Does not apply

**10. STABILITY AND REACTIVITY**

Stability:	Stable
Hazardous Polymerization:	May occur with excessive aging, excessive heat, polymerization catalyst, inhibitor depletion, direct sunlight and under oxygen-free atmospheres.
Hazardous Decomposition Products:	None
Incompatibility:	Oxidizing agents. Strong alkalis. Strong acids and strong bases. Amines.

**11. TOXICOLOGICAL INFORMATION**

Ingredients:	Literature Referenced Target Organ and Other Health Effects						Carcinogen Status		
	ALG	IRR	KID	LIV	NER	RES	NTP	IARC	OSHA
Methyl Methacrylate	ALG	IRR	KID	LIV	NER	RES	NO	NO	NO
Acrylonitrile/butadiene Resin	NTO						NO	NO	NO
Aldehyde-amine condensate	No data						NO	NO	NO

**Abbreviations:**

<b>ALG</b>	Allergen	<b>LIV</b>	Liver	<b>RES</b>	Respiratory	<b>NER</b>	Nervous System
<b>KID</b>	Kidney	<b>IRR</b>	Irritant	<b>NTO</b>	No Target Organs		

**12. ECOLOGICAL INFORMATION**

Ecological Information:	Not available
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**13. DISPOSAL CONSIDERATIONS**

Recommended methods of disposal:	Dispose of according to Federal, State and Local regulations.
EPA Hazardous Waste Number:	D001: Ignitable

**14. TRANSPORTATION INFORMATION**

**U.S. Dept. of Transportation Ground (49 CFR):**

**Proper Shipping Name** Methyl methacrylate monomer, stabilized  
**Hazard Class or Division:** 3  
**Identification Number** UN1247  
**Packing group:** II

**International Air Transportation (ICAO/IATA):**

**Proper Shipping Name:** Methyl methacrylate monomer, stabilized  
**Hazard Class or Division:** 3  
**Identification Number** UN1247  
**Packing group:** II

**Water Transportation (IMO/IMDG):**

**Proper Shipping Name:** Methyl methacrylate monomer, stabilized  
**Hazard Class or Division:** 3  
**Identification Number** UN1247  
**Packing group:** II  
**Marine pollutant:** None Known

**15. REGULATORY INFORMATION**

**United States Regulatory Information**

**TSCA 8 (b) Inventory Status:** All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory

**CERCLA/SARA 313:** This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372): Methyl Methacrylate, Cumene Hydroperoxide

**California Proposition 65:** This product contains the following chemicals known to the state of California to cause cancer, birth defects, and/or other reproductive harm - None.

**REACH regulation 67/548/EEC** This product contains the following toxic chemicals subject to the reporting requirements of REACH: Methyl Methacrylate, Cumene Hydroperoxide

**16. OTHER INFORMATION**

**Prepared By:** C. Alt  
**Title:** Manager - Quality & Development

**DISCLAIMER:** Some of the information presented is from sources other than direct test data on the product itself. The information in this MSDS was obtained from sources which we believe are reliable. However, the information is provided without any warranty, express or implied, regarding its correctness. The conditions or methods of handling, storage, use and disposal of the product are beyond our control and may be beyond our knowledge. For this and other reasons, we do not assume responsibility and expressly disclaim liability for loss, damage or expense arising out of or in any way connected with the handling, storage, use or disposal of the product. This MSDS was prepared and is to be used only for this product. If the product is used as a component in another product, this MSDS information may not be applicable.